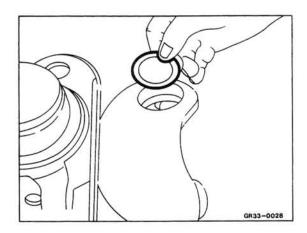
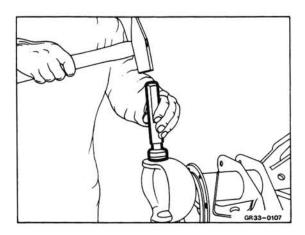
3 Install cap.

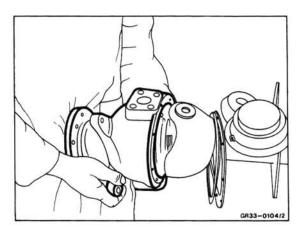


4 Install outer bearing race.

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- 5 Grease tapered roller bearing with lubricant no. 3.
- Install tapered roller bearing with nilos ring.
- Install joint housing with drive shaft.
- Adjust steering knuckle bearing, refer to 5.5/1.
- 9 Place corresponding shims under the kingpin and track rod arm and install.



- 10 Tighten kingpin to 170 to 190 Nm.
- 11 Tighten track rod arm to 250 to 280 Nm.

