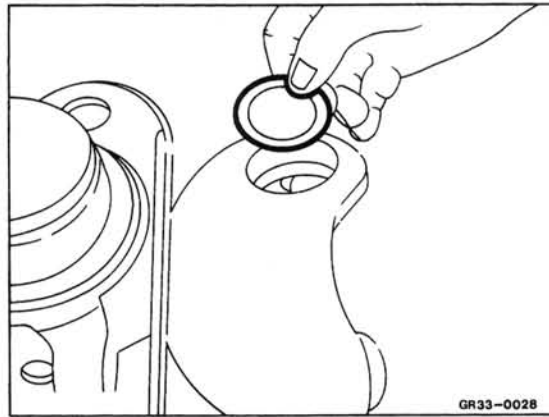
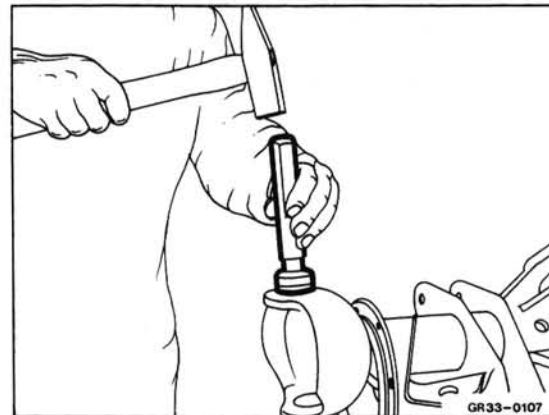


- 3** Install cap.



- 4** Install outer bearing race.

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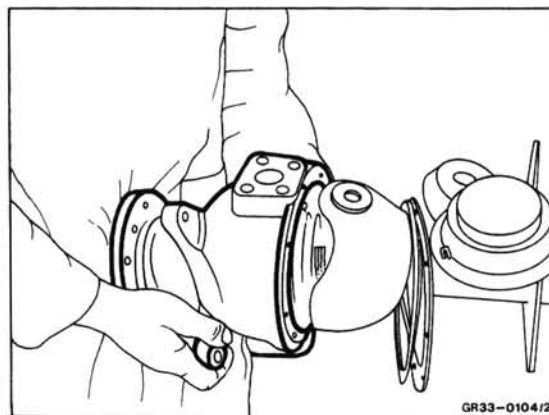
- 5** Grease tapered roller bearing with lubricant no. 3.

- 6** Install tapered roller bearing with nilos ring.

- 7** Install joint housing with drive shaft.

- 8** Adjust steering knuckle bearing, refer to 5.5/1.

- 9** Place corresponding shims under the kingpin and track rod arm and install.



- 10** Tighten kingpin to 170 to 190 Nm.

- 11** Tighten track rod arm to 250 to 280 Nm.

